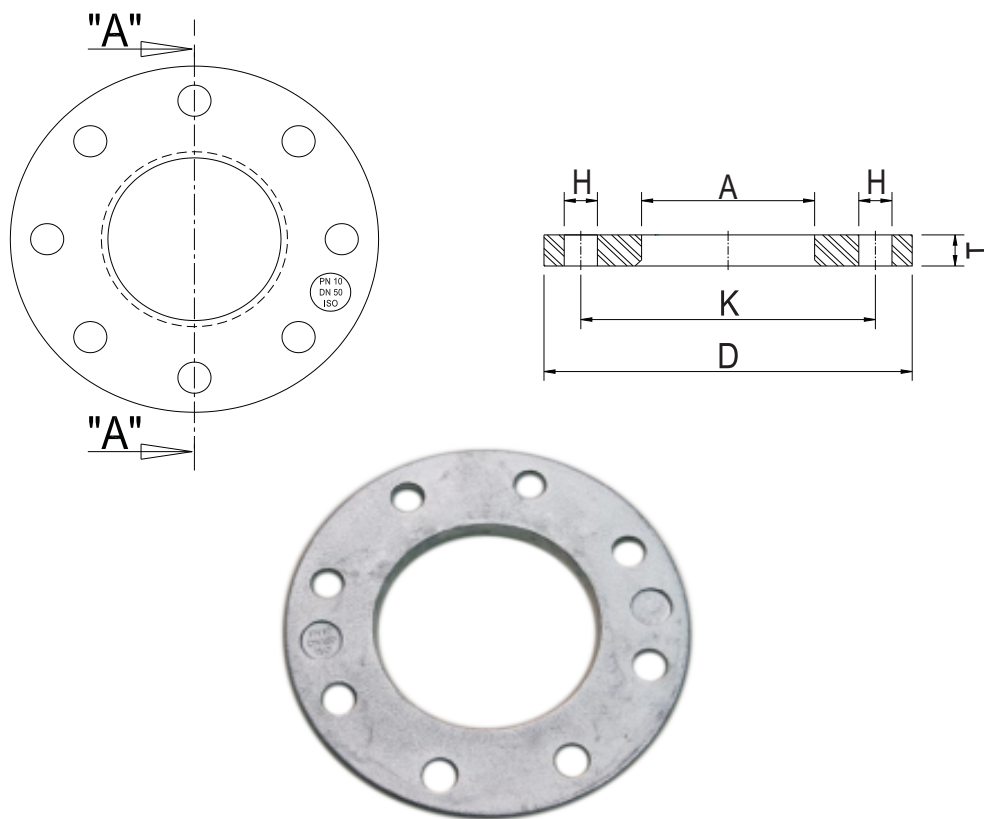




DIN 2642 PN 10 METRIC SIZE

Size		Flange				Drilling		Weight
DN	NP	A	D	T	K	Bolt No.	H	Kg/ Pc
15	10	22	95	12	65	4	14	0.20
20	10	28	105	12	75	4	14	0.24
25	10	33	115	12	85	4	14	0.29
32	10	42	140	16	100	4	18	0.57
40	10	48	150	16	110	4	18	0.65
50	10	60	165	16	125	4	18	0.77
65	10	76	185	16	145	4	18	0.93
80	10	90	200	18	160	8	18	1.13
100	10	111	220	18	180	8	18	1.29
125	10	136	250	18	210	8	18	1.60
150	10	161	285	18	240	8	22	1.98
200	10	212	340	20	295	8	22	2.86
250	10	264	395	22	350	12	22	3.80
300	10	315	445	22	400	12	22	4.38
350	10	362	505	22	460	16	22	5.48
400	10	413	565	25	515	16	25	7.43
450	10	465	615	25	565	20	25	8.01
500	10	517	670	28	620	20	25	10.15
600	10	618	780	30	725	20	30	13.40
700	10	715	895	40	840	24	30	22.99
800	10	825	1015	40	950	24	33	27.73
900	10	930	1115	44	1050	28	33	32.80
1000	10	1030	1230	44	1160	28	36	39.20